



IICL - TB 017, March 6, 2019

Title: Fork-lift pocket strap tolerance.

Reference: This technical bulletin (TB – 017) addresses the applicable tolerances on fork-lift pocket straps.

Purpose: Rectify conflicting information on the fork lift pocket strap tolerances addressed on the IICL 6th inspection guide tables 5.7 and 5.9.

Clarification: The tolerance shown on table 5.9 is void. The correct tolerances for fork-lift pocket straps are defined on table 5.7.

It is recommended to make a remark on the IICL 6th edition inspection guide page 37 that the tolerance is void.

September 2016

37


Criteria for damage & wear

TABLE 5.9 ISO AND IICL TOLERANCES (Continued)

Components	IICL + ISO damage limits
Front and door headers Door assembly	OUTWARDS: Maximum 5 mm (3/16 in) beyond plane of end surfaces of corner fittings UPWARDS (headers): Maximum 4 mm (5/32 in) above plane of upper surfaces of top corner fittings
Front and door sills	OUTWARDS: Maximum 5 mm (3/16 in) beyond plane of end surfaces of corner fittings DOWNWARDS: Not below the plane of the lower surfaces of the bottom corner fittings
Fork-lift pocket strap	DOWNWARDS: Minimum 10 mm (3/8 in) above plane of the lower surfaces of the bottom corner fittings VOID - see Table 5.7 UPWARDS: See "Fork-lift pocket opening HEIGHT" below
Fork-lift pocket opening	WIDTH: "LOADED" pockets: Minimum 345 mm (13-5/8 in) "EMPTY" pockets: Minimum 295 mm (11-5/8 in) HEIGHT: "LOADED" pockets: Minimum 105 mm (4-1/8 in) "EMPTY" pockets: Minimum 92 mm (3-5/8 in)

(Continued on page 38)

1



For questions about this technical bulletin you may contact technical@iicl.org